

**POWER OF ATTORNEY FOR PATENT APPLICATION
IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

As a below named inventor of the patent application entitled NUCLEATED THERMOPLASTIC ELASTOMER COMPOSITIONS AND RELATED METHODS which

is attached hereto;
 was filed as United States Patent Application Serial No. _____ on _____;
 was filed as PCT international Application No. PCTUS04/024336 on 28 July 2004 and
(if applicable to U.S. or PCT application) was amended on _____;

23 February 2005

I hereby appoint as my attorneys and/or agents John H. Hornickel, Registration No. 29,393 and Woodrow W. Ban, Registration 30,146, with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected herewith.

I authorize PolyOne Corporation to insert into this Power of Attorney the filing date or the Serial Number of the application, or both, when known prior to the filing of this Power of Attorney.

Please address all telephone calls to John H. Hornickel, 440-930-3317.

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Inventor's Signature

Inventor's Typed Name: Ashok M. ADUR

Date

6/30/2004

Inventor's Signature

Date

Inventor's Typed Name:

Inventor's Signature

Date

Inventor's Typed Name: